

**Km-Series (Km-1218-3)  
Digital Controller**

**KM Series.** The KilnMaster line of kilns gives you two ways to achieve precise firings time after time. Cone Fire Mode uses sophisticated software to run preset programs which are based on the Speed and Cone Value you enter. The Cone Fire Mode even calculates the perfect ending temperature based on how fast or slow the kiln is firing. Ramp/Hold Mode lets you design and store your own firing programs of up to eight segments. You are in total control of the heating and the cooling rates. Both programming modes offer the ability to Pre-Heat, Hold at peak temperature, Delay firings, set Temperature Alarms, Review programs, and View program status.

**KS Series.** The Dawson KilnSitter has proven itself as a reliable way of controlling kilns for more than 50 years. The temperature and heating rate of KilnSitter (KS) Kilns are controlled by switches which you turn up in intervals which are determined by how fast or slow you wish to fire the kiln. The KilnSitter uses pyrometric cones to measure the heatwork inside the kiln. When the the pyrometric cone begins to melt, the KilnSitter automatically shuts off the kiln. A unique feature of the KilnSitter line of Skutt kilns is that most models can be expanded by inserting a 4.5" brick ring between the sections. This ring can be added or removed between firings as space requirements vary.

	<i>MODEL #</i>	<i>PRICE</i>	<i>FURN. KIT</i>	<i>MAX TMP</i>	<i>VOLTS</i>	<i>AMPS</i>	<i>CHAMBER</i>	<i>CUB FT</i>
<i>KS1227</i>	KS1227-3	\$3,395.00	1- \$670.00 5/8-/\$550.00	2300	240/208	48	28.13 X 27	9.90
	KS1227-3	\$3,695.00	1- \$670.00/ 5/8-\$550.00	2300	240 3PH	29.3	28.13 X 27	9.90
	KS1227-3	\$3,695.00	1- \$670.00/5/8- \$550.00	2300	208 3PH	31.7	28.13 X 27	9.90
	with BR*	\$200.00		2100			28.13 X 31.5	11.60
<i>KS1027</i>	KS1027	\$2,865.00	\$420.00	2350	240/208	48	23.38 X 27	7.00
	KS1027	\$3,165.00	\$420.00	2350	240 3PH	29.3	23.38 X 27	7.00
	KS1027	\$3,165.00	\$420.00	2350	208 3PH	31.7	23.38 X 27	7.00
	with BR*	\$175.00		2100			23.38 X 31.5	8.10
	KS1027-3	\$2,950.00	\$420.00	2350	240 or 208	48	22.38 X 27	6.40
	KS1027-3	\$3,250.00	\$420.00	2350	240 3PH	29.3	22.38 X 27	6.40
	KS1027-3	\$3,250.00	\$420.00	2350	208 3PH	31.7	22.38 X 27	6.40
with BR*	\$180.00		2100			22.38 X 31.5	7.40	
<i>KS1018</i>	KS1018	\$2,275.00	\$345.00	2350	240/208	38.5	23.38 X 18	4.60
	with BR*	\$170.00		2100			23.38 X 22.5	5.80
	KS1018-3	\$2,355.00	\$345.00	2350	240	38.5	22.38 X 18	4.20
	KS1018-3	\$2,355.00	\$345.00	2350	208	40	22.38 X 18	4.20
with BR*	\$180.00		2100			22.38 X 22.5	5.30	
<i>KS818</i>	KS818	\$1,515.00	\$230.00	2350	240	27.8	17.5 X 18	2.60
	KS818	\$1,515.00	\$230.00	2350	208	26.7	17.5 X 18	2.60
	with BR*	\$160.00		2100			17.5 X 22.5	3.30
<i>KS818-3</i>	KS818-3	\$1,585.00	\$230.00	2350	240	27.8	16.5 X 18	2.30
	KS818-3	\$1,585.00	\$230.00	2350	208	26.7	16.5 X 18	2.30
	with BR	\$165.00		2100			16.5 X 22.5	2.90
<i>KS818P</i>	KS818P	\$1,515.00	\$230.00	2350	240	27.8	17.5 X 18	2.60
	KS818P	\$1,515.00	\$230.00	2350	208	26.7	17.5 X 18	2.60
	with BR	\$160.00						
<i>KS818P-3</i>	KS818P-3	\$1,585.00	\$230.00	2350	240	27.8	16.5 X 18	2.30
	KS818P-3	\$1,585.00	\$230.00	2350	208	26.7	16.5 X 18	2.30
	with BR	\$165.00						

\*\* Wired rings available for KS Models call for Pricing. \* BR Stands For Blank Ring, WR Stands For Wired Ring.

WE RECOMMEND ALL KS KILNS ADD OPTIONAL SKUTT LIMIT TIMER. PLEASE, ADD \$65.00 TO PRICE.ASK FOR QUOTES ON FREIGHT RATES. 20% DISCOUNT OFF BASIC KILN PRICES.